

Service Manual

Fastrac

3170, 3170 Plus 3190, 3190 Plus 3200, 3200 Plus 3220, 3220 Plus 3230, 3230 Plus

Published by the
TECHNICAL PUBLICATIONS DEPARTMENT
of
JCB SERVICE LTD;
World Parts Centre,
Waterloo Park
Uttoxeter, Staffordshire
ST14 7BS

Publication No. 9803/8030 Issue 9

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Introduction

This publication is designed for the benefit of JCB Distributor Service Engineers who are receiving, or have received, training by JCB Technical Training Department.

These personnel should have a sound knowledge of workshop practice, safety procedures, and general techniques associated with the maintenance and repair of hydraulic earthmoving equipment.

Renewal of oil seals, gaskets, etc., and any component showing obvious signs of wear or damage is expected as a matter of course. It is expected that components will be cleaned and lubricated where appropriate, and that any opened hose or pipe connections will be blanked to prevent excessive loss of hydraulic fluid and ingress of dirt. Finally, please remember above all else

SAFETY MUST COME FIRST!

The manual is compiled in sections, the first three are numbered and contain information as follows:

- 1 = General Information includes torque settings and service tools.
- 2 = Care & Safety includes warnings and cautions pertinent to aspects of workshop procedures etc.
- 3 = Routine Maintenance includes service schedules and recommended lubricants for the whole machine.

The remaining sections are alphabetically coded and deal with Dismantling, Overhaul etc. of specific components, for example:

- A = Optional Equipment
- B = Body & Framework ...etc

The page numbering in each alphabetically coded section is not continuous. This allows for the insertion of new items in later issues of the manual.

Section contents, technical data, circuit descriptions, operation descriptions etc. are inserted at the beginning of each alphabetically coded section.

All sections are listed on the front cover; tabbed divider cards align directly with individual sections on the front cover for rapid reference.

Page cross references are generally made by presenting the subject title printed in bold, followed by the title of the section containing the subject. For example:

"24 If the axle is still on the machine, fit the brake calipers (see Brake Caliper Removal and Replacement, Section G)."

Note: If only the subject title in bold is given, i.e. no section title, the cross reference is to another part of the same section.

Use the contents list at the beginning of each section to find the exact page number.

Where a torque setting is given as a single figure it may be varied by plus or minus 3%. Torque figures indicated are for dry threads, hence for lubricated threads may be reduced by one third.

'Left Hand' and 'Right Hand' are as viewed from the rear of the machine facing forwards.

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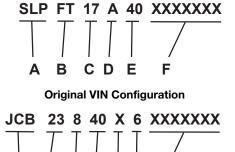
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Serial Number Plate

Each machine has a serial number plate located at X. The 17 digit Vehicle Identification Number (VIN), and the serial numbers of the engine and transmission are stamped on the

* Typical Vehicle Identification No. (VIN)



Later VIN Configuration

GH

DE

A = Manufacturing Code

B = Machine Range

FT = Fastrac

C = Engine Type

17 = 3190 or 3190 Plus

18 = 3220 or 3220 Plus

19 = 3170 or 3170 Plus

23 = 3200 or 3200 Plus

24 = 3230 or 3230 Plus

***D** = Transmission Type (Gearbox and axle combination)

3170, 3170 Plus All other machines A = 75 km/h

8 = Standard (40, 50 or 65 km/h) B = 65 km/h9 = High Speed (75 km/h)

D = 50 km/h

E = 40 km/h

E = Vehicle Max. Speed

40 = 40 km/h

50 = 50 km/h

65 = 65 km/h

75 = 75 km/h

F = Serial Number

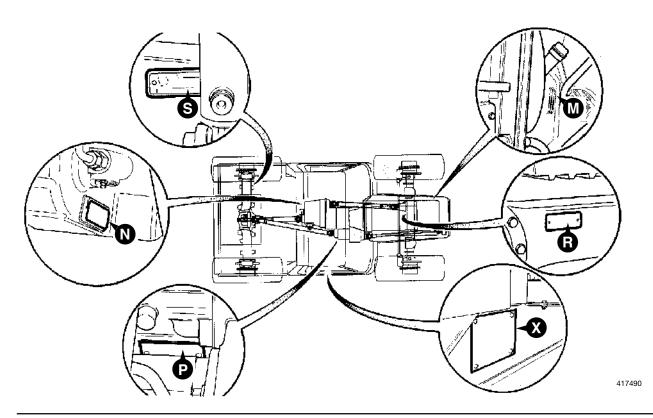
* G = Authenticity Code

* **H** = year Code (e.g. 6 = 2006)

Unit Identification

The serial number of each major unit is also stamped on the unit itself as shown below. If a major unit is replaced by a new one, the serial number on the plate will be wrong. Either stamp the new number of the unit on the identification plate, or simply stamp out the old number. This will prevent the wrong unit number being quoted when replacement parts are ordered.

Engine	М
Gearbox Assembly (assembly of all three gearboxes)	Ν
Speed Gearbox	Ρ
Front Axle	R
Rear Axle	s



9803/8030 Issue 3* 2 - 1 Torque Settings 2 - 1

Introduction - Zinc Plated Fasteners and Dacromet Fasteners

Some external fasteners on Fastrac machines are assembled using an improved type of corrosion resistant finish. This type of finish is called Dacromet and replaces the original Zinc and Yellow plating used on earlier machines.

The two types of fasteners can be readily identified by colour and part number suffix as follows:

Fastener TypeColourPart NumberZinc and YellowGolden finish'Z' (e.g. 1315/3712Z)DacrometMottled silver finish'D' (e.g. 1315/3712D)

Note: As the Dacromet fasteners have a lower torque setting than the Zinc and Yellow fasteners, the torque figures used must be relevant to the type of fasteners.

Note: A Dacromet bolt should not be used in conjunction with a Zinc and Yellow plated nut, as this could change the torque characteristics of the torque settings further. For the same reason, a Dacromet nut should not be used in conjunction with a Zinc and Yellow plated bolt.

Note: All bolts used on JCB machines are high tensile and must not be replaced by bolts of a lesser tensile specification.

Note: Dacromet bolts, due to their high corrosion resistance are used areas where rust could occur. Dacromet bolts are only used for external applications. They are not used in application such as gearbox and engine joint seams or internal applications.

- 2 Torque Settings

2 - 2

Zinc Plated Fasteners (golden finish)

Use only where no torque setting is specified in the text. Values are for dry threads and may be within three per cent of the figures stated. For lubricated threads the values should be REDUCED by one third.

Metric Grade 8.8 Bolts

Dia.	Bolt size	Hexagon	To	rque Se	ettings
	(mm)	(A/F) mm	Nm	kgf m	lbf ft
M5	(5)	8	7	0.7	5
M6	(6)	10	12	1.2	9
M8	(8)	13	28	3.0	21
M10	(10)	17	56	5.7	42
M12	(12)	19	98	10	72
M16	(16)	24	244	25	180
M18	(18)	27	350	36	258
M20	(20)	30	476	48	352
M24	(24)	36	822	84	607
M30	(30)	46	1633	166	1205
M36	(36)	55	2854	291	2105

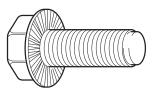
Metric - All Internal Hexagon Headed Cap Screws

Diameter mm	Nm	Torque kgf m	lbf ft
M3	2	0.2	1.5
M4	6	0.6	4.5
M5	11	1.1	8
M6	19	1.9	14
M8	46	4.7	34
M10	91	9.3	67
M12	159	16.2	117
M16	395	40	292
M18	550	56	406
M20	770	79	568
M24	1332	136	983

Metric Grade 10.9 Bolts

	Bolt size	;	To	rque Set	tings
Dia.	(mm)	Hexagon (A/F) mm	Nm	kgf m	lbf ft
M6	(6)	8	16	1.6	12
M8	(8)	13	39	4	29
M10	(10)	17	78	8	57
M12	(12)	19	137	14	101
M16	(16)	24	343	35	253
M20	(20)	30	657	67	485
M24	(24)	36	1157	118	853

Verbus Ripp Bolts



A343780

Torque settings for these bolts are determined by the application. Refer to the relevant procedure for the required settings.

Hydraulic Hose to Adapter Connections

Torque Settings BSP Size Nm kgf m lbf ft (inches) 10 1/8 14 1.4 1/4 24 2.5 18 3/8 33 3.3 24 1/2 44 4.8 35 43 5/8 58 6.0 3/4 62 84 8.6 115 11.8 85 1 $1^{1/2}$ 244 24.9 180

Hydraulic Adapter into Component Connections with bonded washers

		Torqu	e Set	tings	
	Nm		kgf m		lbf ft
3	20		2.1		15
ļ	34		3.4		25
3	75		7.6		55
2	102		10.3		75
3	122		12.4		90
ļ	183		18.7		135
	203		20.7		150
2	305		31		225
	Size es)	Size Nm es) 3 20 4 34 75 2 102 3 122 4 183 203	Size Nm es) 3 20 4 34 5 75 2 102 8 122 4 183 203	Size Nm kgf m es) 3 20 2.1 4 34 3.4 5 75 7.6 2 102 10.3 6 122 12.4 4 183 18.7 203 20.7	es) 20 2.1 34 3.4 35 75 7.6 20 102 10.3 36 122 12.4 4 183 18.7 203 20.7

2 - 3 Torque Settings

2 - 3

Dacromet Fasteners (mottled silver finish)

Use only where no torque setting is specified in the text.

NOTE: DACROMET FASTENERS ARE LUBRICATED AS PART OF THE PLATING PROCESS: DO NOT LUBRICATE.

Metric Grade 8.8 Bolts

Bolt size	Torque Settings			
Dia.	Nm	kgf m	lbf ft	
M6 x 1.0	9	0.9	7	
M8 x 1.25	22.5	2.3	17	
M10 x 1.5	47.5	4.8	35	
M12 x 1.75	80	8.2	59	
M14 x 2	133	13.6	98	
M16 x 2	200	20.4	148	
M18 x 2.5	278	28.4	205	
M20 x 2.5	392	40	289	
M24 x 3	675	69	498	
M30 x 3.5	1348	138	994	

Metric Grade 10.9 Bolts

	Bolt size	Torque Settings		
	Dia.	Nm	kgf m	lbf ft
_				
	M6 x 1.0	13.5	1.4	10
	M8 x 1.25	35	3.6	26
	M10 x 1.5	62.5	6.4	46
	M12 x 1.75	115	11.7	85
	M14 x 2	175	17.9	129
	M16 x 2	300	30.6	221
	M18 x 2.5	395	40	291
	M20 x 2.5	559	57	412
	M24 x 3	962	98	710
	M30 x 3.5	1920	196	1416

Metric Grade 12.9 Bolts

Bolt size	Torque Settings			
Dia.	Nm	kgf m	lbf ft	
M6 x 1.0	15	1.5	11	
M8 x 1.25	40	4.1	29	
M10 x 1.5	80	8.2	59	
M12 x 1.75	133	13.6	98	
M14 x 2	225	23	166	
M16 x 2	350	35.7	258	
M18 x 2.5	463	47	342	
M20 x 2.5	654	67	482	
M24 x 3	1125	115	830	
M30 x 3.5	2247	229	1657	

2 - 4 **Torque Settings**

Dacromet Fasteners (mottled silver finish) - List of Torque Settings

This list shows Dacromet fasteners that may not be shown in the other sections of the service manual.

Location:

Front Wrapper

Nm: 392

(top/bottom) **lbf ft:** 289 **kgf m:** 40

Location: **Nm:** 115

Front Lower Crossmember **kgf m:** 12

lbf ft: 85

Location:

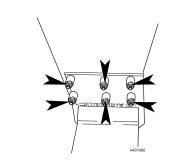
Front P.T.O. Box

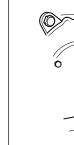
Nm: 200

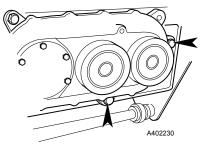
kgf m: 20 **lbf ft:** 148











* Location:

Front Axle Upper Arm Mounting Bracket

8.8 grade bolts:

Nm: 200

kgf m: 20 **lbf ft:** 148

10.9 grade bolts (all bolts with JCB Threadlocker and Sealer and with spacer fitted at bolt B):

Nm: 300

kgf m: 30

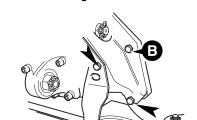
lbf ft: 220

Location: **Nm:** 200

Front Engine Mounting **kgf m:** 20 **lbf ft:** 148 Location: **Nm:** 30

Header Tank Clamp Plate **lbf ft:** 22

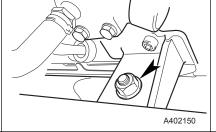
kgf m: 3





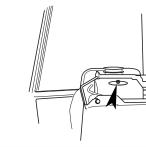
Steershaft Bearing **kgf m:** 2.9 **lbf ft:** 21

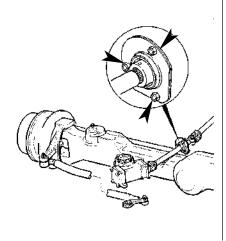
A402270

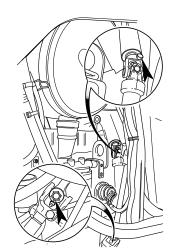


Location: Nm: 38

Steershaft upper UJ **kgf m:** 3.9 **lbf ft:** 28







9803/8030 Issue 2* 2 - 5 **Torque Settings**

Dacromet Fasteners (mottled silver finish) - List of Torque Settings (continued)

Nm: 200

Gearbox Crossmember **kgfm**: 20 **Ibf ft**: 148

Location: kgf m: 4.8 Nm: 47.5

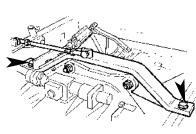
Left Hand Pannier Step lbf ft: 35

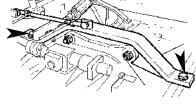
Location:

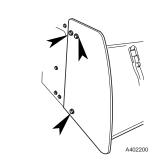
Rear Anti-Roll bar mounting

bracket

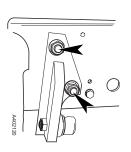
Nm: 392 kgf m: 40 Ibf ft: 289











Location: Nm: 392

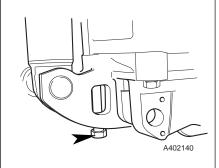
Tower Casting to Axle **kgf m**: 40 lbf ft: 289

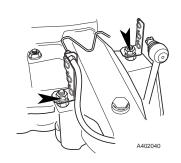
Location: Nm: 654

Lower Link Capscrew **kgf m**: 67 **lbf ft**: 482 Location: Nm: 392

Lower Link Bolt (Hex Head) **kgf m**: 40 lbf ft: 289







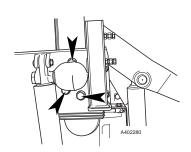
Location: Nm: 392

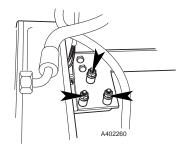
Rear Crossmember kgf m: 40 Ibf ft: 289 Location: Nm: 200

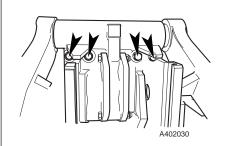
Rear Lower Crossmember kgf m: 20 **lbf ft**: 148

Location: Nm: 392

Rockinger Hitch Bolt kgfm: 40 Ibf ft: 289







3-1 3-1

Sealing and Retaining Compounds

* Gasketing - Loctite 509	To seal the joint faces between the PTO/splitter gearbox, the speed gearbox and the range gearbox.	4102/3202 4102/3240	50ml 315 ml
JCB Multigasket	A medium strength sealant suitable for all sizes of gasket flanges, and for hydraulic fittings of 25-65 mm diameter.	4102/1212	
JCB High Strength Threadlocker	A high strength locking fluid for use with threaded components. Gasketing for all sizes of flange where the strength of the joint is important.	4102/0551	
JCB Retainer (High Strength)	For all retaining parts which are unlikely to be dismantled.	4101/0651	
JCB Threadlocker & Sealer	A medium strength locking fluid for sealing and retaining nuts, bolts, and screws up to 50 mm diameter, and for hydraulic fittings up to 25 mm diameter.	4101/0251	
JCB Threadlocker	For threads of suction strainer.	4101/0451	50ml
JCB Threadlocker & Sealer (High Strength)	A medium to high strength locking fluid.	4101/0552	
JCB Threadseal	Medium strength thread sealant (for patch bolts that are re-used).	4102/1951	50 ml
Clayton System Seal SC1251	A thread sealant used mainly on air brake system hose adapters.	4102/2210	2ml
JCB Activator	A cleaning primer which speeds the curing rate of anaerobic products.	4104/0251 4104/0253	Aerosol Bottle
JCB Cleaner/Degreaser	For degreasing components prior to use of anaerobic adhesives and sealants.	4104/1557	Aerosol
Direct Glazing Kit	For one pane of glass, comprises items marked † below plus applicator nozzle etc.	993/55700	
† Ultra Fast Adhesive	For direct glazing	4103/2109	310 ml
† Active Wipe 205	For direct glazing	4104/1203 4104/1206	250 g 30 ml
† Black Primer 206J	For direct glazing	4201/4906	30 ml
JCB Clear Silicone Sealant	To seal butt jointed glass. Also to seal hub planet gear carrier when no 'O' ring is fitted	4102/0901	
Black Polyurethane Sealant	To finish exposed edges of laminated glass	4102/2309	310 ml

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4102/0551	JCB High Strength Threadlocker		892/00333	Heavy Duty Socket, 19 mm A/F	8 - 2
4102/0901	JCB Clear Silicone Sealant	3 - 1	892/00334	Gland Seal Fitting Tool	7 - 2
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Service Tools Numerical List (continued)

	P	age No.
992/12600	Static Oven	5 - 1
992/12800	Cut-out Knife	5 - 2
992/12801	'L' Blades	5 - 2
993/45400	Torque Multiplier	8 - 1
993/55700	Direct Glazing Kit	3 - 1
993/59300	Pressure Test Adapter and Clamp	8 - 2
993/69800	Seal Kit	7 - 1
993/70111	Break-back Torque Wrench	8 - 3
997/11000	Drive Head Setting Bracket	8 - 3
997/11100	Adapter for M24 Pinion	8 - 3

The following parts are replacement items for kits and would normally be included in the relevant kit numbers.

Replacement items for kit no. 892/00253 892/00201 Gauge 0 - 20 bar

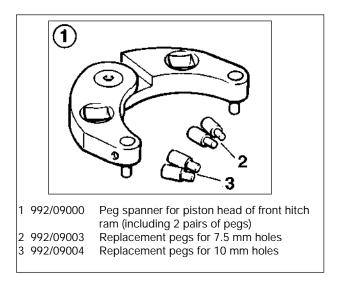
892/00201	Gauge 0 - 20 bar	/ - 1
892/00202	Gauge 0 - 40 bar	7 - 1
892/00203	Gauge 0 - 400 bar	7 - 1
892/00254	Hose	7 - 1

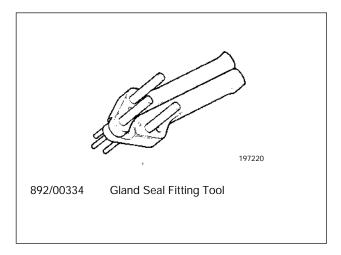
Replacement parts for kit no. 892/01092						
1315/3414Z	Bolt M10x60	8 - 5				
1315/3731Z	Bolt M16x220	8 - 5				
1315/3835Z	Bolt M20x300	8 - 5				
1370/0301Z	Nut M10	8 - 5				
1370/0401Z	Nut M12	8 - 5				
1370/0601Z	Nut M16	8 - 5				
1370/0701Z	Nut M20	8 - 5				
1420/0009Z	Washer M12	8 - 5				
1420/0012Z	Washer M20	8 - 5				
445/12303	Washer	8 - 5				
892/00891	Dolly	8 - 5				
917/02800	Bearing	8 - 5				
998/10606	Bearing Fitting Tube	8 - 5				
998/10607	Inner Bearing Plate	8 - 5				
998/10608	Bearing Centre Puller	8 - 5				
998/10610	Puller Rod	8 - 5				
998/10614	Reaction Tube	8 - 5				
998/10615	Wheel Bearing Carrier Puller	8 - 5				
998/10616	Puller Handle Nut	8 - 5				
998/10623	Puller Beam	8 - 5				
998/10624	Modified Wheel Stud	8 - 5				

9803/8030 Issue 3* 5 - 0 5 - 0

Service Tools

Section A - Optional Equipment





5 - 1 5 - 1

Service Tools

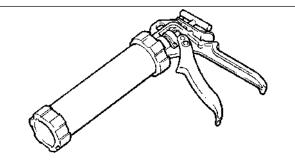
Section B - Body and Framework



S186240

Hand Cleaner - special blend for the removal of polyurethane adhesives.

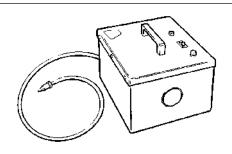
JCB part number - 4104/1310 (454g; 1lb tub)



S186270

Cartridge Gun - hand operated - essential for the application of sealants, polyurethane materials etc.

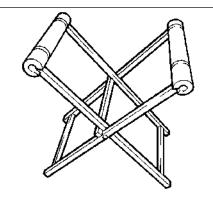
JCB part number - 892/00845



S186250

12V Mobile Oven - 1 cartridge capacity - required to pre-heat adhesive prior to use. It is fitted with a male plug (703/23201) which fits into a female socket (715/04300).

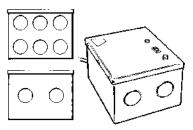
JCB part number - 992/12300



S186280

Folding Stand for Holding Glass - essential for preparing new glass prior to installation.

JCB part number - 892/00843

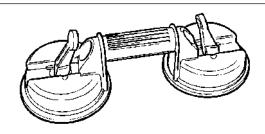


240V Static Oven - available with 2 or 6 cartridge capacity - required to pre-heat adhesive prior to use. No plug supplied. Note: 110V models available upon request - contact JCB Technical Service

JCB part number:

992/12400 - 2 cartridge x 240V

992/12600 - 6 cartridge x 240V



S186300

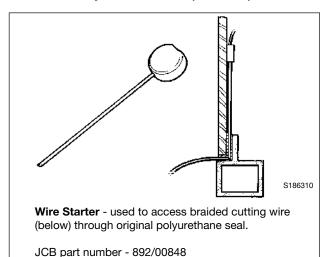
Glass Lifter - minimum 2 off - essential for glass installation, 2 required to handle large panes of glass. Ensure suction cups are protected from damage during storage.

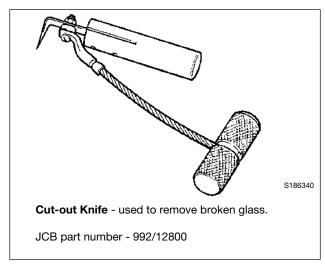
JCB part number - 892/00842

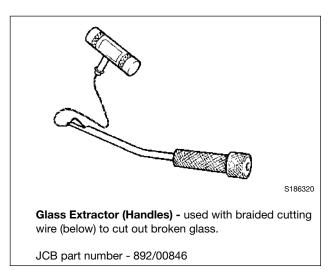
5 - 2 5 - 2

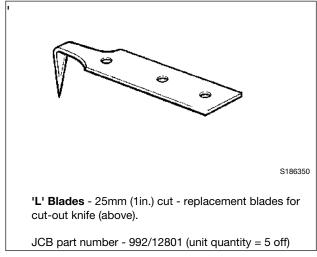
Service Tools (continued)

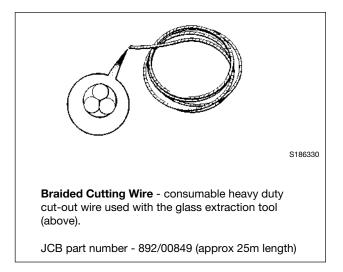
Section B - Body and Framework (continued)

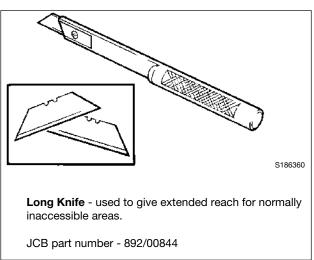








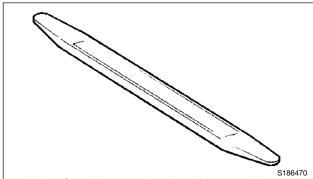




5-3 5-3

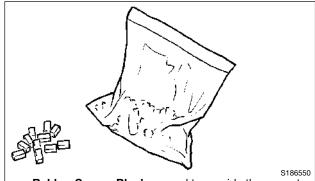
Service Tools (continued)

Section B - Body and Framework (continued)



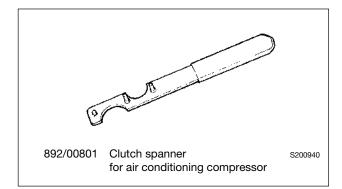
Nylon Spatula - general tool used for smoothing sealants - also used to re-install glass in rubber glazing because metal tools will chip the glass edge.

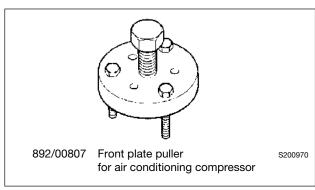
JCB part number - 892/00847

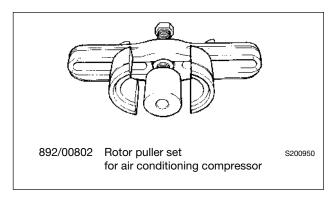


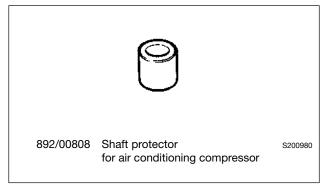
Rubber Spacer Blocks - used to provide the correct set clearance between glass edge and cab frame.

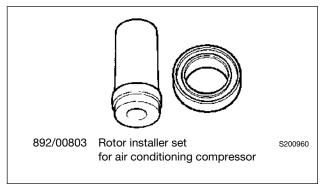
JCB part number - 926/15500 (unit quantity = 500 off)







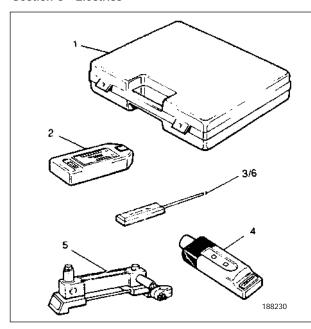




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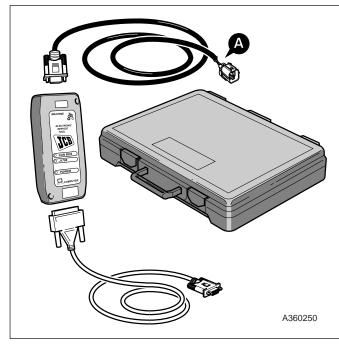
Service Tools

Section C - Electrics



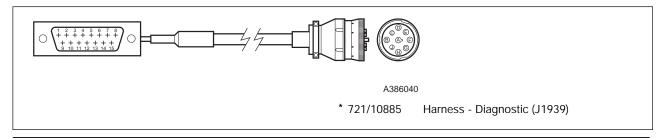
Electrical Test Equipment

- 1 892/00283 Tool Kit Case
- 2 892/00281 AVO Meter
- 3 892/00286 Surface Temperature Probe
- 4 892/00284 Microtach Digital Tachometer
- 5 892/00282 100 Amp Shunt open type
- 6 892/00285 Hydraulic Oil Temperature Probe
- 7 892/00298 Fluke 85 Multimeter



892/01033 Data Link Adapter Kit - ABS

Note: Item **A** of the Data Link Adapter Kit is unsuitable for use with the Fastrac and must be replaced by the 'Harness - Diagnostic (J1939)' shown below.

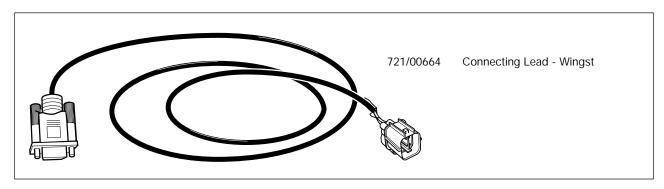


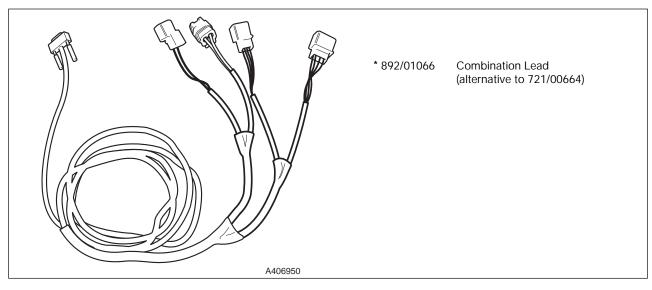
9803/8030 Issue 2*

6 - 2

Service Tools (continued)

Section C - Electrics (continued)





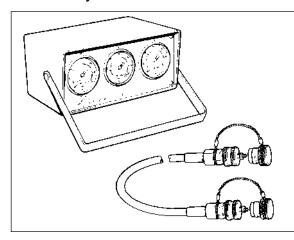
9803/8030 Issue 2*

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:993/69800

Service Tools

Section E - Hydraulics



Hydraulic Circuit Pressure Test Kit

 892/00253
 Pressure Test Kit

 892/00201
 Replacement Gauge 0-20 bar (0-300 lbf/in²)

 892/00202
 Replacement Gauge 0-40 bar (0-600 lbf/in²)

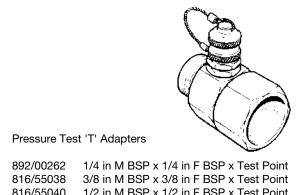
 892/00203
 Replacement Gauge 0-400 bar (0-6000 lbf/in²)

 892/00254
 Replacement Hose

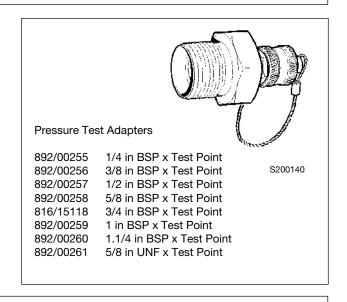
Seal Kit for 892/00254 (can also be used with

probe 892/00706)

S188120



S188130



Flow Test Equipment

892/00268

892/00273

892/00269 Sensor Head 0 - 100 l/min (0 - 22 UK gal/min) 892/00293 Connector Pipe

Flow Monitoring Unit

892/00270 Load Valve 1406/0021 Bonded Washer 1604/0006 Adapter 3/4 in M x 3/4 in M BSP

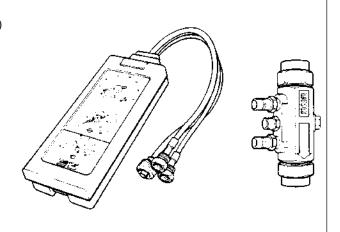
1612/0006 Adapter 3/4 in F x 3/4 in M BSP
892/00271 Adapter 3/4 in F x 5/8 in M BSP
892/00272 Adapter 5/8 in F x 3/4 in M BSP
892/00275 Adapter 3/4 in F x 1/2 in M BSP
892/00275 Adapter 1/2 in F x 3/4 in M BSP
892/00276 Adapter 3/4 in F x 3/8 in M BSP
892/00277 Adapter 3/8 in F x 3/4 in M BSP

892/00294 Connector Pipe

1606/0015 Adapter 1.1/4 in M BSP x 1 in M BSP

Sensor Head 0 - 380 l/min

892/00078 Connector 1 in F x 1 in F BSP 1604/0008 Adapter 1 in M x 1 in M BSP 1606/0012 Adapter 1 in M x 3/4 in M BSP 816/20013 Adapter 3/4 in F x 1 in M BSP

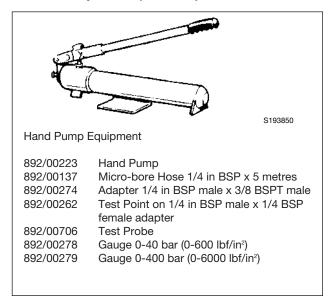


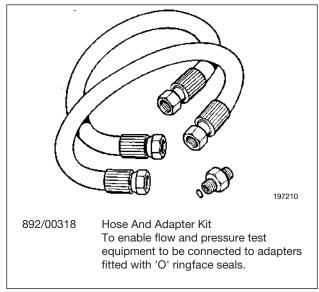
S188150

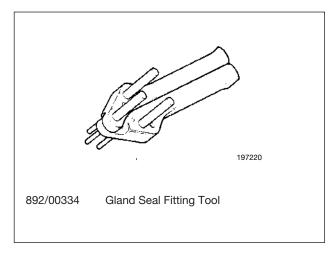
7 - 2 7 - 2

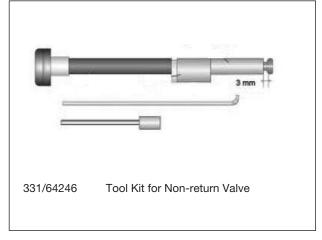
Service Tools (continued)

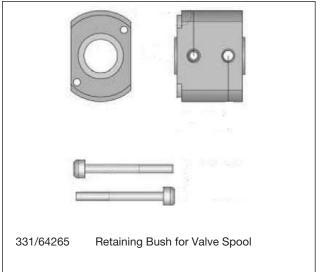
Section E - Hydraulics (continued)











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